

# G-WOOD

## Assembly Guide

The process to be completed under Assembly at the warehouse

1. Assembly of Cabinet
2. Assembly of Drawer
3. Attachment of frame to the cabinet
4. Attachment of Corner Support to the cabinet
5. Packing Doors- white box and Cabinets brown box

Processes NOT done during assembly

1. Joining two adjacent cabinets
2. Attaching the doors on the cabinets
3. Attaching shelves to the cabinets
4. Attaching skin panel on the exposed side
5. Attaching sliders & clips for drawers
6. Attaching door handle/ doorknobs on door of the cabinet
7. Attaching any accessories, crown molding, fillers etc

## Assembly of Base Cabinets

Step 1. Our Products come in two packets:

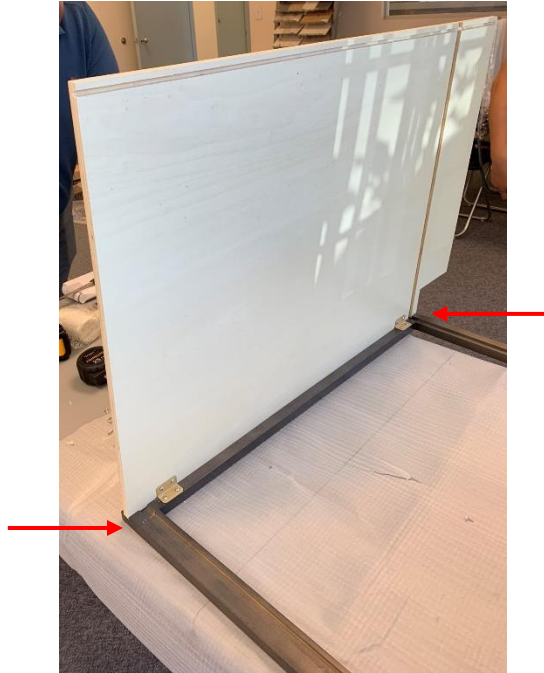
- White Box: Frame and Doors
- Brown Box: Cabinets, Screws,



Step 2. Take the frame out from the white box Lay the frame of the cabinet on a smooth surface. Ensure that surface is covered with a rug/ foam to avoid any scratches on the cabinet frame.



Step 3. Take the left side panel to align it on the groove present on back face of the Cabinet Frame. Ensure the top and bottom of the panel is aligned equally to the edge of the frame. Attach the bracket at top and bottom of the panel with a screw



Step 4. Similarly Take the right-side panel to align it on the groove present on back face of the Cabinet Frame. Ensure the top and bottom of the panel is aligned equally to the edge of the frame. Attach the brackets to secure the panels

Step 5. Align the Bottom Panel of the cabinet and place it in the groove. Ensure the bottom panel fits neatly in the groove and aligns seamlessly along the two sides



Step 6. Slide the back panel along the groove and ensure it neatly fits along the three edges. Secure the sides from behind with screws and at the bottom with brackets



Step 7. Secure the corners of the cabinet by attaching corners supports in all four corners



Step 8. Packaging after Assembly for delivery



## Assembly of Wall Cabinets

Step 1: Make sure all the pieces are in the box.

Step 2: Start with the frame lying face down on a rug or foam for protection.

Step 3: Slide side panel into the frame groove make sure that the grooves on the side panel match those on the frame. To ensure a flush fit be sure that there are no gaps where the brackets should go.

Step 4: Screw the L brackets onto the frame and side panel making sure that it fits together tightly.

Repeat steps 3 and 4 for the other side panel.

Step 5: Locate the shelf piece and place it in the grooves located on the side panels.

Step 6: Screw the L brackets onto the bottom of the shelf piece and into the side panel (ensure that the brackets are NOT visible from the outside)

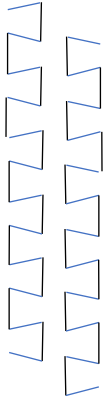
Step 7: Locate the back board and slide it into the grooves on the top of the side panels. It should be a snug fit and match the shelf piece.

Step 8: Screw the back board on to the rest of the cabinet on the predrilled holes and screw on the L brackets for the top of the shelf.

Step 9: Install the cabinet onto the wall and hang the door

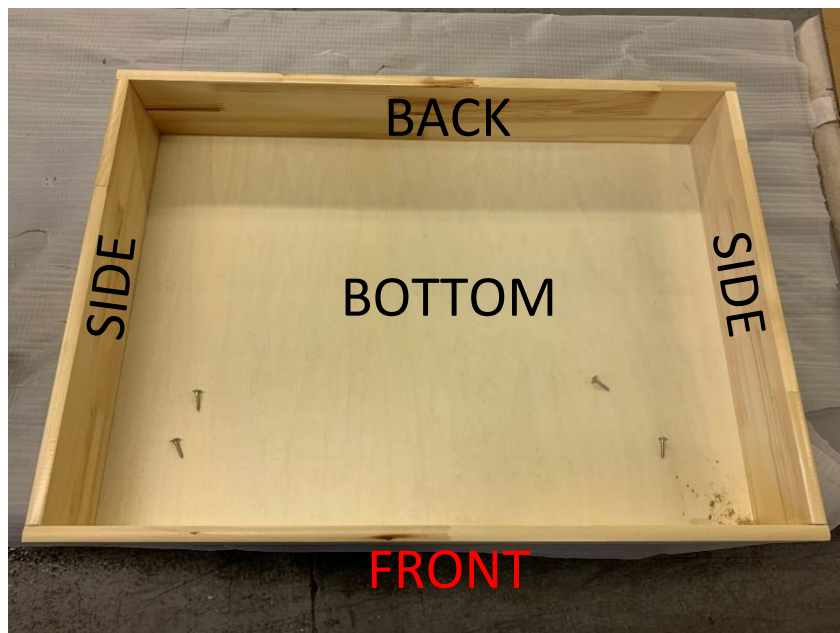
## Assembly of Drawers

Step 1: Connect the back panel with the left and right-side panels make sure you do NOT try to force the dovetails together, be sure to place them together from the side. Using a nail gun or glue to attach the dovetailed ends together.

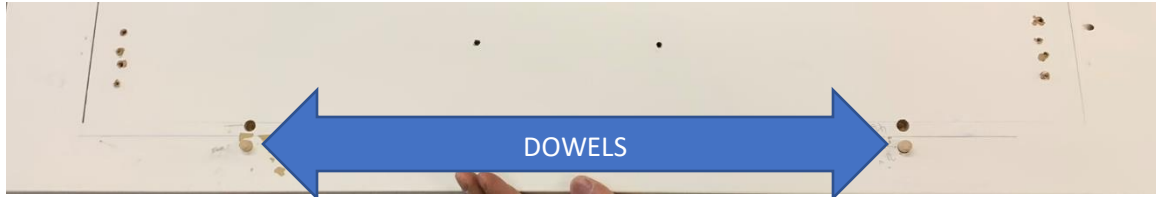


Step 2: Slide the bottom panel into the frame of the back and side panels

Step 3: Attach the front drawer panel in the same way as in step one for the dovetail ends.



Step 4: insert the dowels into the face panel depending on the position of the drawer. If the drawer is at the top of the box, the dowels need to be at the bottom and vice versa.



Step 5: Screw the drawer face panel onto the drawer box using the provided screws, do NOT over screw as the MDF inner panel will break.

All that is left to do is to attach the handle and the glides and your drawer will be complete ready to install in the cabinet box.

